

Fig. 1

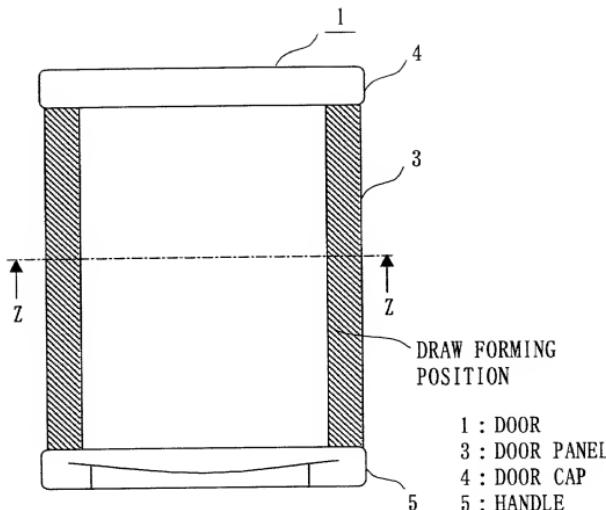


Fig. 2

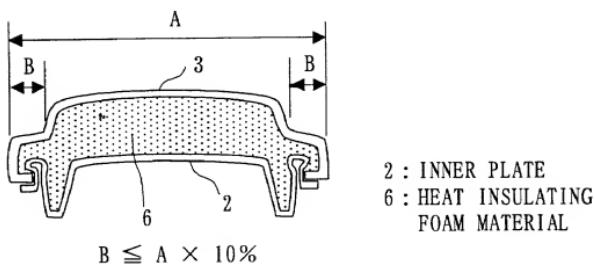


Fig. 3

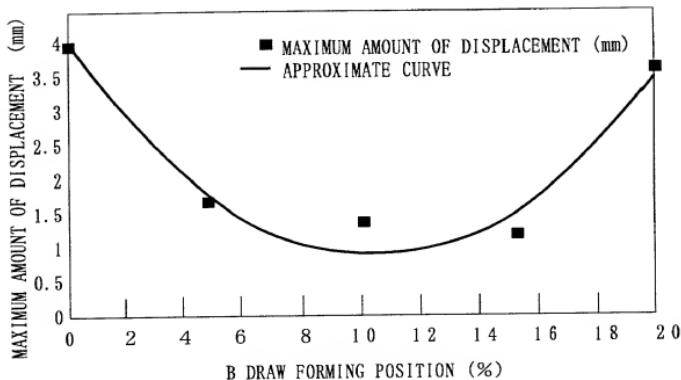


Fig. 4

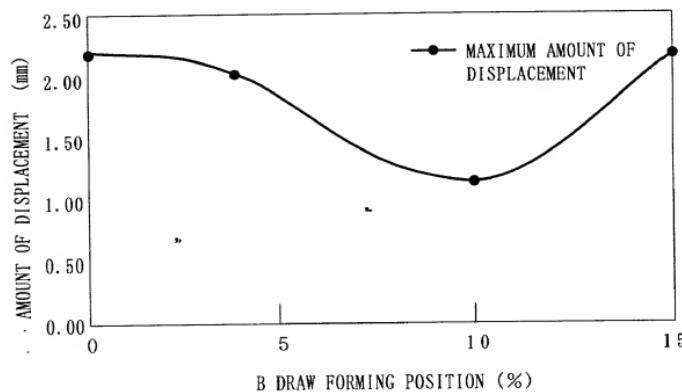
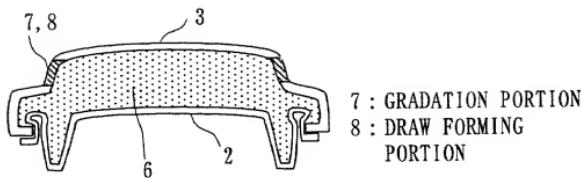
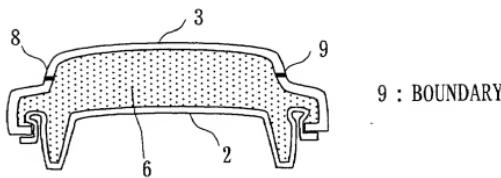


Fig. 5



7 : GRADATION PORTION
8 : DRAW FORMING
PORTION

Fig. 6



9 : BOUNDARY

103050 "480744660

Fig. 7
CONVENTIONAL ART

